



SUBJECT: TEFLON STANDARD, TS-100, USE

- 1.) THIS STANDARD HAS BEEN LAPPED FLAT AND PARALLEL, WITHIN 50 MILLIONTHS, IT'IS ALSO EXTREMLY SMOOTH.
- 2.) HANDLE WITH CARE.
- 3.) CLEAN IF NECESSARY, USE A LOW RESIDUE SOLVENT. (LABORATORY GRADE).
- 4.) PLACE TEFLON STANDARD IN BETWEEN THE ELECTRODES OF THE LD-3. CENTER AS WELL AS POSSIBLE.
- 5.) CLOSE THE ELECTRODES SNUG, BUT NOT TOO TIGHT, OR YOU WELL DAMAGE THE MICROMETER ADJUSTMENT AND CALIBRATION.
- 6.) NOW MEASURE THE CAPACITANCE OF THE TEFLON AND RECORD THE RESULTS.

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- 7.) DO NOT DISTURB THE MICROMETER SETTING.
- 8.) LOOSEN THE THREE SCREWS (ALLEN CAP.) HOLDING THE MICROMETER ASSEMBLY.
- 9.) REMOVE THE TEFLON STANDARD, (TIP THE CELL IF NECESSARY).
- 10.) NOW, TIGHTEN THE THREE SCREWS HOLDING THE ASSEMBLY.
- 11.) MEASURE AND RECORD THE CAPACITANCE, OF THE AIR.

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- 12.) NOW, DIVIDE THE CAPACITANCE OF THE TEFLON, BY THE CAPACITANCE OF THE AIR MEASUREMENT.

$$\frac{C1}{C0} = \boxed{} \text{ D.C.}$$

- 13.) THE ANSWER WILL BE THE DIELECTRIC CONSTANT (D.C.) OF THE TEFLON STANDARD. IT SHOULD BE BETWEEN 2.03 -- 2.04 D.C. AT 1.0 kHz ---- 1.0 MHz.
- 14.) THE D.C. SHOULD BE WITHIN THIS RANGE, WITHIN THE ACCURACY OF YOUR BRIDGE.
- 15.) THIS SHOULD BE A CHECK OF THE BRIDGE (RCL), CABLES, AND THE TEST FIXTURE.